



# Great Industries Corp.

2021 Elm Court, Ontario, CA91761

Tel: (909) 930-6322 Fax: (909) 930-6326

## Specification Sheet

(WDS8 Acrylic Base Pressure Sensitive Tape)

1. High temperature acrylic based pressure sensitive adhesive
2. Aggressive - high tack
3. Temperature operating range from 0°F to 230°F
4. Best performance after 24 hours adhesion

Recommended Substrates: ABS, Acrylic Sheet, Aluminum, Ceramic Tile,  
Corrugated Paperboard, Elpo Panel, Glass,  
Painted Wallboard, Lacquered & Raw Plywood,  
Polycarbonate, Polyester/Fibergrass, Polystyrene,  
Raw Steel, Rigid Vinyl.

Since actual performance may vary due to grade of substrate. We strongly suggest you perform own test.

\*\* Actual test on 3/4" tape result

	Unit	Average	Unit	Average
Peel Adhesion (PSTC-1)	kg/cm	1.45	pound/inch	8.12
Holding Power (PSTC-7)	minute	2000	minute	2000
SAFT	°C	143	°F	293
(500g/inch)	minute	223.5	minute	223.5



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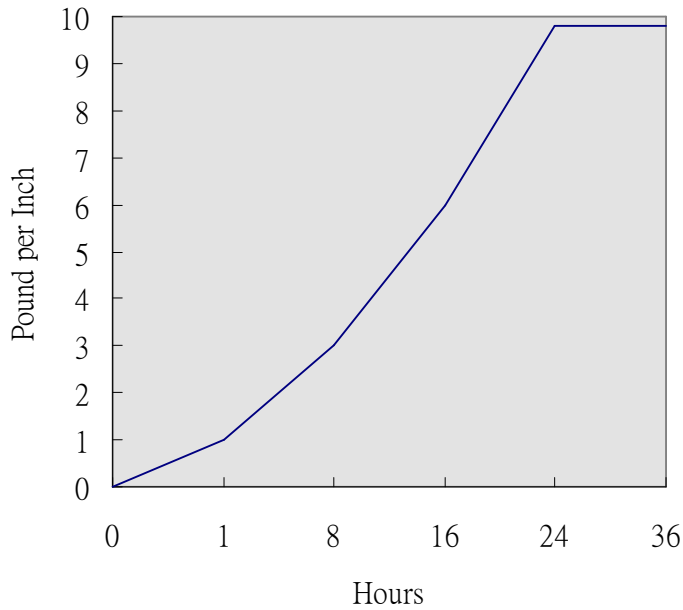
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### Bond Development Time



Adhesive should be applied at a room temperature of 68 degree F or higher for best results.

The surface should be clean, dry and free of oils.

Use clean wiping materials with alcohol to free surface of contaminate and allow drying.

Peel release paper from back of tape and apply.

If adhesive must be applied at temperatures lower than 68 degree F, warm substrate to elevate temperature prior to applying would be recommended. This may help bond cure.

Resistance to edge peeling can be improved by recessing bond area, nipping or rounding tape corner.